# TIG PRO 201 AC/DC

#### GENERATOR TIG - 10 → 200 A

Ref. 064539 (without accessories) Ref. 064546 (with accessories)



The TIG PRO 201 AC/DC is the professional TIG welding solution for welding all types of metal up to 4 mm thick (steel, stainless steel, aluminium, copper or titanium). It ensures a very high level of precision in many areas such as fabrication, maintenance or piping.

#### 6 TIG AC/DC processes

- Welding current: 10 to 200 A (TIG AC), 10 to 160 A (TIG DC)
- TIG DC Standard : Ensures a quality weld on all ferrous materials such as steel, stainless steel but also copper and its alloys, titanium...
- TIG DC Pulse: Controls molten temperature, limits deformation and thus allows the assembly of thin sheets from 0.3 mm.
- TIG DC SPOT: Pre-assembles ferrous metal parts by tacking.
- TIG AC Easy: Makes the use of the welding machine easier thanks to predefined settings. The user only selects the diameter of his tungsten electrode on the interface.
- TIG AC Standard : Designed for welding aluminium and its alloys (Al, AlSi, AlMg, AlMn...). Alternating current provides cleaning of the aluminium for a perfect weld.
- TIG AC SPOT: Pre-assembles the aluminium parts by tacking.

#### 2 modes of coated electrode welding

- Welding current: from 10 to 160 A (MMA)
- MMA Standard: Accepts basic, rutile electrodes up to Ø 4 mm.
- MMA Pulse: Helps welding in a vertical upright position (nozzles/pipeline).

# Designed for user comfort

- 2 types of start-up: HF (without contact) or LIFT (with contact) for electro-sensitive environments.
- 3 trigger modes:
- 2 times: maintain pressure on the trigger throughout the weld.
- 4 times: to start welding, press the trigger only once and then press the trigger again to stop welding.
- $\,$  4T «LOG»: the operator chooses at any time between 2 welding currents by a short pulse on the trigger (hot and cold current).
- MMA welding assistance:
- Antisticking: reduces the risks of the electrode sticking if it comes into contact with the workpiece
- Hot Start: Assists in Arc ignition and can be adjusted according to the type of metal
- Arc Force Adjustable: regulates the arc length deviations
- VRD (voltage reduction device): the welding current is only delivered when the electrode is in contact with the workpiece (not originally activated).

#### Robust design for all environments

- Reinforced chassis and Anti-shock absorbant protection
- Compact and lightweight design
- Current/Voltage display after welding (DMOS/QMOS)
- Storage of up to 50 programs per process
- Connectivity for remote controls

#### HIGH-TECH POWER SUPPLY

# FLEXIBLE

**FLEXIBLE VOLTAGE** 



The device works on a simple 230V-16A or 110V-20A plug, even in intensive use and on site extensions (100m)

# ECONOMICAL





PFC technology supresses peaks and regulates the supply current. Also allows the use of extension cords or generators and contributes to a better current stability during the welding phase.

# without accessories : ref. 064539

with accessories: ref. 064546

- torch SR26DB (4m)
- kit MMA

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#### **Acccesories** (options)





Sack truck ref.039704

ref. 041257





Manual remote control ref.045675

Foot pedal ref. 045682

### SAFE



Can withstand occasional or permanent voltage variations on the electricical network up to 400V (lightning, generator, load shedding loads.)

-	<del>-</del> AM <del>-</del>	$I_2$				EN60974-1 (40°C)						₩,	<b>↓/</b> ≧	<b>€</b>	
50/60hz		TIG AC	TIG DC	MMA		IA (60%)			X% (I2 max)		<b>0</b> <sub>0</sub>	→ →	cm/kg	Protected & compatible POWER GENERATOR (+/- 15%)	
					MMA	TIG DC	TIG AC	MMA	TIG DC	TIG AC					
230 V 1~	13 A	10-200 A	10-160 A	10-160 A	100 A	100 A	90 A	25%	25%	13%	70 V	35/50	24 x 41 x36 / 15 Kg	7.5 kW	
110 V 1~	20 A	10-160 A	10-160 A	10-110 A	90 A	120 A	105 A	32%	25%	20%					