



Welding unit with inverter technology piloted by microprocessor.



The arc dynamic of the product is unique and revolutionary in the market.



Able to weld all types of electrodes; rutile, basic, stainless steel, cast iron in direct current.



Handy thanks to its low weight (2,9 kg), small dimensions and low power consumption.



MMA

- ✓ **Immediate start** thanks to the high no-load voltage.
- ✓ Constant welding **power**.
- ✓ **Very smooth melting** thanks to the direct current.
- ✓ **Insensitive to current fluctuations** or arc length.
- ✓ **Very good penetration** and perfect stability of the arc.

130
A



Delivered in plastic box with :

- Earth cable (1.6m / $\varnothing 16\text{mm}^2$)
- Electrode holder (2m / $\varnothing 16\text{mm}^2$)

ASSETS








HOT START : Increased power at start.

ANTI STICKING : Prevents the electrode sticking.

ARC FORCE : Instantaneous increase of the current in difficult welding situation.

PROTECT 400

PROTECTED WHEN WORKING ON
GENERATOR SETS AND AGAINST SUPPLY
VOLTAGE VARIATIONS (+/-15%).

 50/60hz	 I₂ MMA	 					EN60974-1 (40°C) <div><div>I_A (60%)</div><div>X% (I₂ max)</div></div>		U₀  mm ³	 cm/kg	 Protected & compatible POWER GENERATOR (+/- 15%)		
230V	13A	10 - 130A	62	50	47	24	-	45A	130A 5%	80V	10/25	10x17x25 / 2.9	4 kW 5 kVA