# SPOT 14500 TRAFO G SPOT-WELDING EQUIPMENT

6M - Ref. 028746 - 480 V - 3 phases



As a result of the world leaders experience, the SPOT 14500 TRAFO G is the spot welder of the future. The onboard intelligence guarantees full automation, offering bodyshops the ability to increase their efficiency: Genius G-clamp with pneumatic over-opening, easy arm positioning without adjustment, motorised overhanging arm providing a wide working area. It is the most advanced machine for the active bodyshop. It is the most advanced machine for the active bodyshop.



### Innovative clamp with integrated transformer

- Light weight of 11.3 kg with the G1 arm.
- **80 mm of automatic opening** capacity (20 mm at rest)
- Manual **over-opening** of the arm for access to difficult areas (200 mm release).
- Brass clamp support and arm-base for an optimal electrical contact (effortless maintenance).
- The double action feature ensures a quick arm removal without the use of tools.
- Automatic cooling connection.
- Remote controlled clamp (opening, welding, adjustments validation).
- **Lockable Gyrosocope**, ball bearing, integrated into the clamp body.
- **High duty cycle** (18 points/min).
- Optional G9 arm suitable with auto mode.
- Optional single-point gun (option).

#### ADJUSTABLE OVERHANGING ARM

- **Extends 120cm** from the power source
- Motorised overhanging arm to adapt the working height.
- Offset balancer from the work area.
- Rubber protections at the end of moving parts.

#### **SMART WELDING**

- **AUTO Mode**: the machine automatically recognizes steel type, sheet-metal thickness, Panel bond presence and insulating material between HSS/VHSS/UHSS/Boron sheet-metal.
- **Traceability**: The recording feature saves the characteristics of each welding spot performed to the SD card provided
- Easy transfer of saved reports to PC.

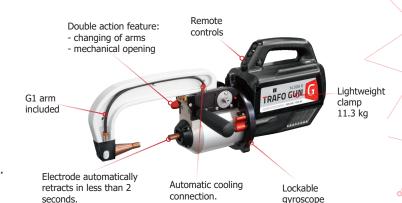
### **HIGH PERFORMANCE**

- Welding current: 14 500 A.
- Clamping force: 550 daN with 8 bar air pressure.
- Liquid cooling of the entire transformer, rectifier, electrodes and caps.
- The new design of the G-clamp cylinder and welding algorithm maximises productivity
- User friendly navigation using the 5.7" LCD screen.
- Automatic adjustment of the pressure between electrodes.
- Spot count feature to determine when you need to change the caps.

### **ROBUST AND MOBILE**

- Reinforced and manoeuvrable trolley with 30-litre coolant tank.
- Expander on the front wheels for better stability.
- Integrated 6-arm support.





U<sub>o</sub> IRMS **↓** -AM-IP cm 50/60 Hz kg 20 A (D) 14 500 A 7.0 V 2.5 + 2.5 + 2.51.5 + 34xAWG12 (SOOW) 71 x 90 x 200 480 V 100 IP 20

# SPOT 14500 TRAFO G **ACCESSORIES CONSUMABLES**

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## AN EXCEPTIONALLY LONG, EFFICIENT AND ADJUSTABLE OVERHANGING ARM

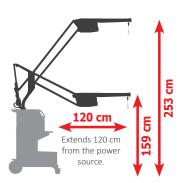
Easy to handle, adjustable and motorised, the new overhanging arm allows the height to be adapted to all working conditions.

- Very wide working area
- Extends 120 cm from the power source.
- Rotates up to 30°.
- Foldable to optimise space

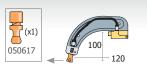








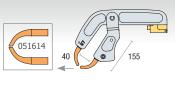
## **ISOLATED ARMS** (OPTIONS)



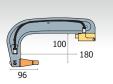
G2 - 8bar/300 daN



G6 - 8 bar/550 daN 022812



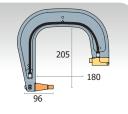
G7 - 4bar/150 daN 022829



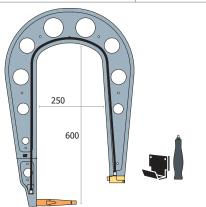
G1 - 8 bar/550 daN

067653

G1/G3-SA (Small Access)

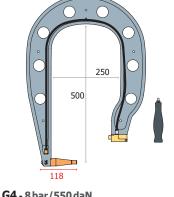


G3 - 8 bar/550 daN 022782



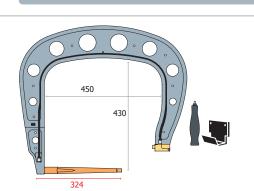
G5 - 8 bar/550 daN

🖺: 6.25 kg



G4 - 8 bar/550 daN





(For arm

> 02/2021)

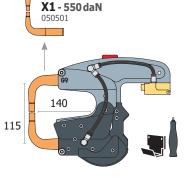
G8 - 8 bar/550 daN





G5-G10-SA (Small Access) 067660





X2 - 300 daN 050518 240 mm

X6 - 300 daN 050587 240 mm

**G9 + X1 - 550 daN -** 022881