

SPOT 14500 TRAF0 G

SPOT-WELDING EQUIPMENT

6M - Ref. 028722 - 400 V - 3 phases



As a result of the world leaders experience, the SPOT 14500 TRAF0 G is the spot welder of the future. The on-board intelligence guarantees full automation, offering bodyshops the ability to increase their efficiency: Genius G-clamp with pneumatic over-opening, easy arm positioning without adjustment, motorised overhanging arm providing a wide working area. It is the most advanced machine for the active bodyshop. It is the most advanced machine for the active bodyshop.



Innovative clamp with integrated transformer

- **Light weight** of 11.3 kg with the G1 arm.
- **80 mm of automatic opening** capacity (20 mm at rest)
- Manual **over-opening** of the arm for access to difficult areas (200 mm release).
- Brass clamp support and arm-base for an optimal electrical contact (*effortless maintenance*).
- The double action feature ensures a **quick arm removal** without the use of tools.
- Automatic cooling connection.
- Remote controlled clamp (*opening, welding, adjustments validation*).
- **Lockable Gyroscope**, ball bearing, integrated into the clamp body.
- **High duty cycle** (18 points/min).
- Optional G9 arm suitable with auto mode.
- Optional single-point gun (*option*).

ADJUSTABLE OVERHANGING ARM

- **Extends 120cm** from the power source
- **Motorised overhanging** arm to adapt the working height.
- **Offset balancer** from the work area.
- Rubber **protections** at the end of moving parts.

SMART WELDING

- **AUTO Mode**: the machine automatically recognizes - steel type, sheet-metal thickness, Panel bond presence and insulating material between HSS/VHSS/UHSS/Boron sheet-metal.
- **Traceability**: The recording feature saves the characteristics of each welding spot performed to the SD card provided
- Easy transfer of saved reports to PC.

HIGH PERFORMANCE

- Welding current: 14 500 A.
- Clamping force: 550 daN with 8 bar air pressure.
- Liquid cooling of the entire transformer, rectifier, electrodes and caps.
- The new design of the G-clamp cylinder and welding algorithm maximises productivity
- User friendly navigation using the 5.7» LCD screen.
- Automatic adjustment of the pressure between electrodes.
- Spot count feature to determine when you need to change the caps.

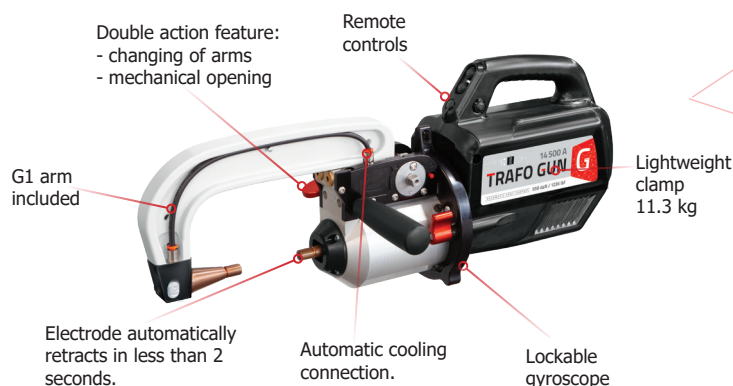
ROBUST AND MOBILE

- Reinforced and manoeuvrable trolley with 30-litre coolant tank.
- Expander on the front wheels for better stability.
- Integrated 6-arm support.



6 m long cable

Supplied with:
G1 arm, motorised overhanging arm with pulley (See next page)



Double action feature:
- changing of arms
- mechanical opening

Remote controls

G1 arm included

Lightweight clamp 11.3 kg

Electrode automatically retracts in less than 2 seconds.

Automatic cooling connection.

Lockable gyroscope

| | | I RMS | U ₀ | | mm | | | | IP |
|----------|----------|----------|----------------|-----------------|---------|----------------|---------------|-----|-------|
| 50/60 Hz | A | A | V | | | 8 m | cm | kg | |
| 400 V | 25 A (D) | 14 500 A | 7.0 V | 2.5 + 2.5 + 2.5 | 1.5 + 3 | 4x4 H07RNF | 71 x 90 x 200 | 100 | IP 20 |
| 480 V | 20 A (D) | 14 500 A | 7.0 V | | | 4xAWG12 (SOOW) | | | |

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ACCESSORIES CONSUMABLES

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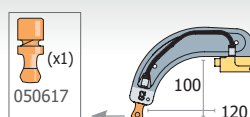
AN EXCEPTIONALLY LONG, EFFICIENT AND ADJUSTABLE OVERHANGING ARM

Easy to handle, adjustable and motorised, the new overhanging arm allows the height to be adapted to all working conditions.

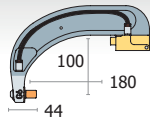
- Very wide working area
- Extends 120 cm from the power source.
- Rotates up to 30°.
- Foldable to optimise space



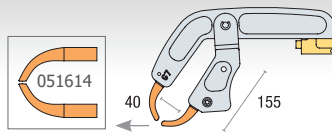
ISOLATED ARMS (OPTIONS)



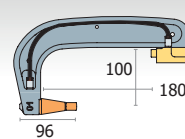
G2 - 8 bar/300 daN
022775



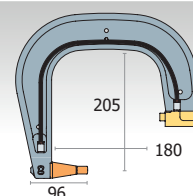
G6 - 8 bar/550 daN
022812



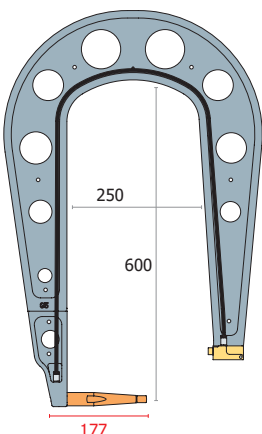
G7 - 4 bar/150 daN
022829



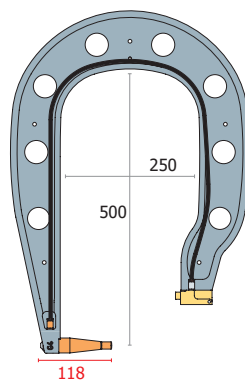
G1 - 8 bar/550 daN
022768



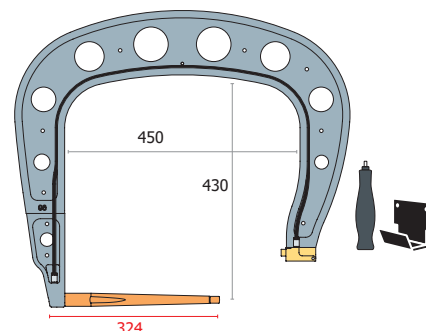
G3 - 8 bar/550 daN
022782



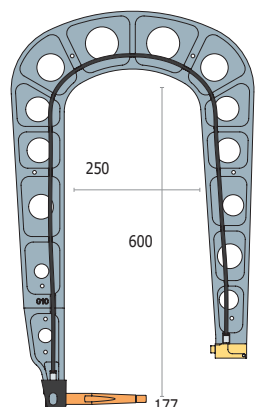
G5 - 8 bar/550 daN
022805 ⚖ : 6.25 kg



G4 - 8 bar/550 daN
022799



G8 - 8 bar/550 daN
022836



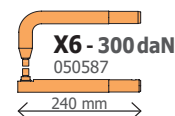
G10 - 8 bar/400 daN
067165

lighten

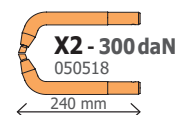
G5-G10-SA (Small Access)
067660



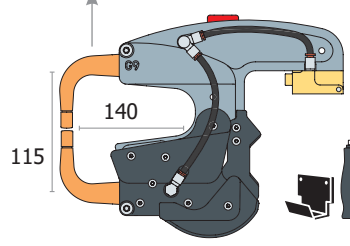
X1 - 550 daN
050501



X6 - 300 daN
050587



X2 - 300 daN
050518



G9 + X1 - 550 daN - 022881