IMS SPOT ARCPULL 200 Dent-pulling steel aluminium 10 > 200A





SPOT ARCPULL 200 is a drawn arc welding product developped specially for carbody thin sheets. Its innovative gun is equipped with a high precision linear motor with digital control, which provides refined synergies.

DRAWN ARC : A PROFESSIONAL PROCESS

For Aluminium Dent-Pulling, drawn arc welding has several advantages as compared to capacitor discharge technology :

- Gas protection which prevents contamination of the weld
- Deep repair capabilities
- Closer Key fitment for stronger pulling capabilities
- Reduction in post repair preparation
- Excellent Reproduction and reliability process
- No impact on the reverse side of the repaired panel.

RUPTURE INNOVATION

The gun is equipped with a linear motor which is superior and unique in the market. Unprecedented advantages :

- Superior control of the welding cycle.
- Digital process control no need for manual ajustements
- 2 independently adjustable ground electrodes for better stability during the welding process.



Included :

- Automatic gun with 2 Ground Electrodes
- Aluminium Keys consumables box 1,5 mm.
- Lifting rod

Ref. 059405

SPECIAL SPOT ARC PULL 200

Aluminiun	Aluminium Keys						
consumable box							
1.0 mm 1.5 mm	059412 059429						



	0-	Straight pulling Keys 1.0 mm	1.5 mm
x 50	AlMg3 - x 100	059450	059474
x 50	AlMgSi - x 100	059498	059511
x 50	Al99.5 - x 100	059535	059559
	0-	Twisted pulling keys	
x 20	AlMg3 - x 50	059467	059481
x 20	AlMgSi - x 50	059504	059528
x 20	Al99.5 - x 50	059542	059566

2 WELDING MODES

A digital interface provides intuitive and functional navigation between the welding modes :

• A synergic mode which provides factory pre-etablished programs for fast and easy settings.

• A manual mode for users who require complete control - this provides personalized settings for specific use.

ACCESSORIES

+ INCLU Aluminium key	s consumables	(OP T			Bist					241			
box 1,5 mm - /	Réf. 059429	3	30 l/n	meter nin - F 41622	R con	minium Thre sumable box 059436		ble box	Trolley weld 81 Réf. 0374		Trolley SPOT Réf. 05	1000	Bottle Support Réf. 059665	DENTSTATION Réf. 056848
-	I, max			7	7	SEPARATE		- <u>am</u> -	I RMS		Î	+	-: ₊↓/≗ cm/kg	
50/60hz	-2 1800	SYNERGIC	FV	SR	ACIER/ STEEL	ALU	CABLE GUN	v	А	A			Box :	♪/≗ cm/kg
110 V 1~ 230 V 1~	10>100 A 10>200 A		•	•		rgic NL gun Motor	-	20,4 > 24 20,4 > 28	16	-	ОК	ОК		25 x 33 / 8,6 27,7 x 36 / 9

C € - EN 60974-1

www.ims-welding.com

MADE in FRANCE